Garlock GYLON®
Style 3505 Gasketing

Style 3505 is the Oxygen service version of our famous Style 3504 Blue GYLON®, and newly certified to comply with NSF-61. GYLON 3505 is made using glass microsphere filled PTFE and is compressible enough to fill in voids and seal imperfect flanges. This material is designed for use in metallic raised face flanges and most metallic flat face flanges. It can also be cut or welded into any shape. GYLON® Style 3505 is also FDA compliant.

Garlock NSF 61 Approved Gasket Materials for Potable (Drinking) Water Systems

NSF 61 ensures that drinking water is clean and safe, and covers almost any type of component used in municipal water systems. In the past, Garlock would receive inquiries about gaskets that meet this standard, but in the very recent past this standard has become a REQUIREMENT.

When a gasket is submitted for testing, the formulation is reviewed for prohibited substances, and then tested for contaminants that would leach out of the gasket into your drinking water.

Garlock proudly offers three different gasketing products that are NSF/ANSI 61 approved: GYLON® 3505, STRESS SAVER® XP, and Style 98206.

Value & Benefits

Tighter seal
- Improved performance over conventional PTFE
- Reduced product loss and emissions

Reduced creep relaxation
- Unique manufacturing process minimizes cold flow problems typical of skived and expanded PTFE sheets
- Excellent bolt torque retention

Chemical resistance
- Withstands a wide range of chemicals for extended service life in a wide variety of applications

Cost savings
- Cuts operational costs through reduced:
  - Fluid loss
  - Energy consumption
  - Maintenance costs
  - Inventory costs
  - Waste

Largest sheet sizes*
- Offers some of the largest sheet sizes in the industry
- Improved material utilization reduces waste

* 60” x 60” (1524 mm x 1524 mm), 70” x 70” (1778 mm x 1778 mm), 60” x 90” (1524 mm x 2286 mm)
**Specifications**

<table>
<thead>
<tr>
<th>Color</th>
<th>Blue GYLON®</th>
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<tr>
<td>Composition</td>
<td>PTFE with glass microspheres</td>
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</table>
| Temperature¹   | Min -450°F (-268°C)  
                 Cont. Max. +500°F (+260°C) |
| PxT (max)¹     | 350,000 (12,000) 1/16” and 1/32”  
                 250,000 (8,600) 1/8” |
| Pressure¹      | 800 psi (55 Bar) |
| Seelability    | ASTM Fuel A ml/hr  
                 (ASTM F37B)² |
|                | 0.12            |
| Gas Permeability | cc/min.  
                 (DIN 3535 Part 4)³ |
|                | <0.015          |
| Creep Relaxation | %  
                 (ASTM F38) |
|                | 40              |
| Compressibility Range | %  
                 (ASTM F38) |
|                | 25-45           |
| Recovery       | %  
                 (ASTM F36) |
|                | >30             |
| Tensile Strength | psi  
                 (ASTM D1708) (N/mm²) |
|                | >30             |
| Flammability   | Will not support flame |
| Bacterial Growth | Will not support |

Notes:
1. Based on ANSI RF flanges at our preferred torque. When approaching maximum pressure, temperature or 50% of maximum PxT, consult Garlock Engineering.
2. ASTM F37B Sealability, milliliters/hour (1/32” thick)  
   ASTM Fuel A (isooctane):  
   Gasket load = 1,000 psi (7 N/mm²),  
   Internal pressure = 9.8 psig (0.7 bar)  
3. DIN 3535 Part 4 Gas Permeability, cc/min. (1/16” thick)  
   Nitrogen: Internal pressure = 580 psig (40 bar),  
   Gasket load = 4,640 psi (32 N/mm²)

**Thermally Bonded GYLON®**

**Benefits**

**Effective seal**
- Patented bonding process to produce large gaskets without dovetailed joints insuring a quality seal
- GYLON® material provides the excellent chemical resistance of PTFE without creep relaxation and cold flow problems

**Versatile**
- Ideal for corrosive applications with extra-large flanges
- Styles 3500, 3502, 3503, 3504, 3505, 3510, HP 3560, HP 3561, 3565, and 3594 can all be welded using this process

For more information on NSF-61 visit:  

**AUTHORIZED REPRESENTATIVE**

For 2008 recipient of Environmental Protection Agency’s Clean Air Excellence Awards

Garlock Sealing Technologies  
1666 Division Street  
Palmyra, New York 14522 USA  
1-315-979-4811  
1-800-448-5688  
Fax: 1-800-543-0598  
1-315-979-3039

www.garlock.com

Other Garlock facilities are located in:
- **Columbia, SC, USA**  
  Phone 1.803.783.1880  
  Fax 1.803.783.4279
- **Paragould, AR, USA**  
  Phone 1.870.239.4051  
  Fax 1.870.239.4054
- **Houston, TX, USA**  
  Phone 1.315.597.4811  
  Fax 1.315.597.3216
- **Denver, CO, USA**  
  Phone 1.303.988.1242  
  Fax 1.303.988.1242
- **Sydney, Australia**  
  Phone 61.2.9793.2511  
  Fax 61.2.9793.2544
- **Auckland, New Zealand**  
  Phone 64.9573.5651  
  Fax 64.9573.5636
- **São Paulo, Brazil**  
  Phone 55.11.4352.6161  
  Fax 55.11.4352.8181
- **Sherbrooke, Canada**  
  Phone 1.819.563.8080  
  Fax 1.819.563.5620
- **W. Yorkshire, England**  
  Phone 44.1422.313600  
  Fax 44.1422.313601
- **Saint-Étienne, France**  
  Phone 33.4.7743.5100  
  Fax 33.4.7743.5151
- **Neuss, Germany**  
  Phone 49.2131.3490  
  Fax 49.2131.3492
- **Mexico City, Mexico**  
  Phone 52.55.5078.4600  
  Fax 52.55.5368.0418
- **Singapore**  
  Phone 65.6285.9322  
  Fax 65.6284.5843
- **Shanghai, China**  
  Phone 86.021.64544412  
  Fax 86.021.34080906
- **Dubai, UAE**  
  Phone 971.4.8836352  
  Fax 971.4.8836382
- **Pune, India**  
  Phone 91.20.3061.6608  
  Fax: 91.20.3061.6699

**GSK 3:76**

**VIA-09/2010**