



Flange Insulation Kit Installation Procedure

1. Verify that the kit contains the material specified and the contents are not damaged.
2. Clean and inspect pipe flange faces.
3. Install the gasket and align the flanges and gasket so the bolts will be centered. **DO NOT USE LUBRICANTS, GREASE, OR ADHESIVES ON THE GASKET OR FLANGE FACES.** Use alignment pins where necessary.
4. Insert insulating sleeves into the bolt holes. Do not force. If force is needed, recheck alignment and possible damage to sleeve material. The flanges must be parallel.
5. Insert the bolt with insulating washers against the flanges followed by the steel washer and nut.
6. Use proper torque sequence and procedures. A stud tension measuring device or torque wrench is to be used.

NOTE: Flange kits supplied with the “one piece integral sleeve and washer” are designed as a single washer set (one side).

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